

# Work Order ID 92115

Tuesday, October 23, 2012 4:09:31 PM

**\*92115\***

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Item ID: PB67-43001-19 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Inner Tube and Retainer Bushing  
 Start Date: 10/23/2012 Start Qty: 4.00 **\*4\*** Cust Item ID:  
 Required Date: 11/2/2012 Req'd Qty: 4.00 **\*4\*** Customer:  
 Reference:

Approvals: Process Plan: MLS Date: 12-10-25 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr <u>92115</u> Revision Nbr									
B67-43001-19 C									
100	Weld per dwg A/R Aluminum rod Batch: <u>122358</u>	0.00							
<b>*100*</b>	Large Fab								
Large Fab	Memo	0.00							
Large Fab	1- assemble and weld per dwg								
110	QC9- Inspect visual per QSI004- Fusion Welds	0.00							
<b>*110*</b>									
QC	Memo	0.00							
Quality Control									
120	QC5- Inspect part completeness to step on W/O	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

4 Ø 12-11-20

4 Ø 12-11-20 **DAS 18 9-83**

4 Ø 12-11-20



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Item ID: PB67-43001-19

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Inner Tube and Retainer Bushing

Stop **\*NS2\***

Start Date: 10/23/2012 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 11/2/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00


**\*160\***

QC

Memo

0.00

Quality Control

12/11/22 MF  
12-11-22

# Picklist Print

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Page 1

Work Order ID: 92115

Parent Item: PB67-43001-19

Parent Item Name: Inner Tube and Retainer Bushing

Start Date: 10/23/2012

Required Date: 11/2/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec  
dwg EC verified by:DD

IPP Rev B 10.09.28 per rev C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
PB67-43001-287 Inner Tube Guide, Blade Positioner		Manufactured	No				Each	3.0000	1	4		12.11.20	
				<u>Location</u>		<u>Loc Qty</u>							
				ST439		3							
				62183		3							
PB67-43001-295 Extension Tube, Blade Positioner		Manufactured	No				Each	0.0000	1	4		12.11.20	

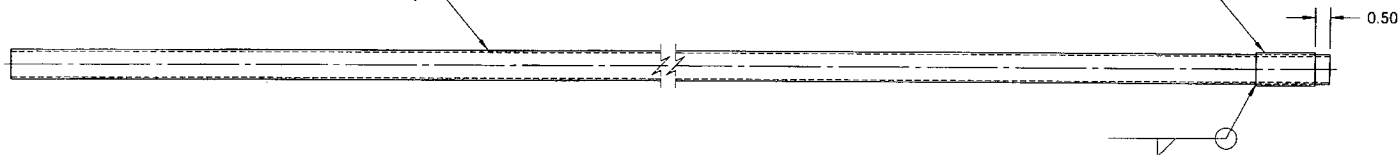
ITEM	QTY -19	P/N	DESCRIPTION
1	X	B67-43001-19	INNER TUBE AND RETAINER BUSHING
3	1	B67-43001-295	EXTENSION TUBE, BLADE POSITIONER
4	1	B67-43001-287	INNER TUBE GUIDE, BLADE POSITIONER

1 7 7 7 7  
 ENGINEERING  
 UNCONTROLLED COPY  
 WITHOUT NOTICE  
 WORK ORDER

92115 ML5  
 12-10-25

B67-43001-295  
 EXTENSION TUBE, BLADE POSITIONER

B67-43001-287  
 INNER TUBE GUIDE, BLADE POSITIONER



**B67-43001-19 INNER TUBE AND RETAINER BUSHING**

**RELEASED**  
 2009-09-24

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.21 lbs
- 8) WELDING: PER QSI 004

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 13 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.06.25
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	AS			
CHECKED	AS	DRAWING NO.	REV. C	
MFG. APPR.	AS	B67-43001-19	SHEET 1 OF 1	
APPROVED	AS	TITLE	SCALE	
DE APPR.	N/A	INNER TUBE AND RETAINER BUSHING	NTS	
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